

EBIS Overview

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July 25-27, 2005





Presentation Overview



- Introduction
- Test EBIS Results
- R&D Plan
- Status of the RHIC EBIS technical design





Introduction



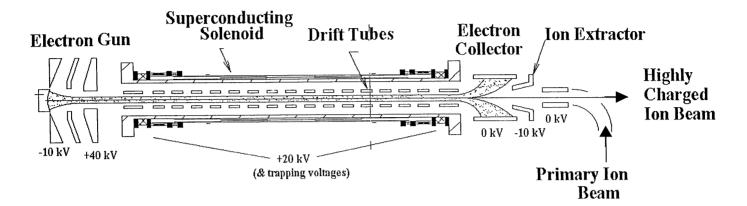
- Experience with the BNL Test EBIS has shown that an EBIS to supply highly charged ions to the Relativistic Heavy Ion Collider (RHIC) and the NASA Space Radiation Laboratory (NSRL) can be built.
 - Test EBIS operation with 10A electron beams required for RHIC EBIS has been achieved.
 - The ion output scales with length, ion charge state is achieved within design confinement times, and the ion electron system has been shown to be stable for ion trap length up to 107cm.
- The RHIC EBIS design will be very similar to the present Test EBIS operating at BNL.
- No significant improvement in performance is required, other than the straightforward scaling of ion output with an increase in trap length.
- Beyond this, changes to the Test EBIS design, which was a device built to demonstrate feasibility, will make the RHIC EBIS an "operational" device, i.e. simpler to maintain, and more reliable due to increased engineering margins on components.





EBIS principle of operation





Yield of ions in charge state q:

$$N_q = \frac{I_e \times L}{q \times \sqrt{V_e}} \times K_1 \times K_2$$

I_e=electron beam current

V_e=electron beam voltage

L=trap length

 K_1 =neutralization factor

K₂=fraction in desired charge state

Radial trapping of ions by the space charge of the electron beam.

Axial trapping by applied electrode electrostatic potentials.

Ion output per pulse is proportional to the trap length and electron current.

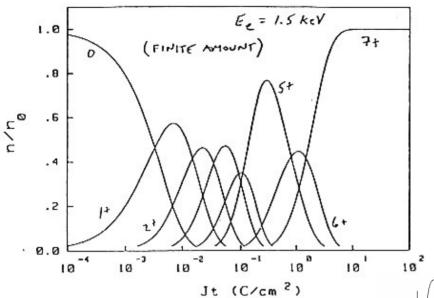
Ion charge state increases with increasing confinement time.

Charge per pulse (or electrical current) ~ independent of species or charge state!



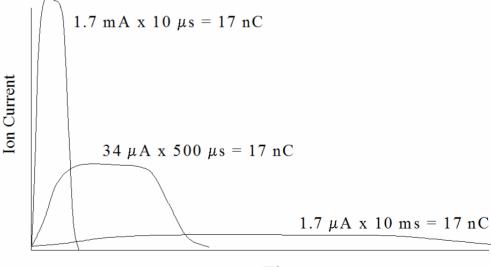






Charge state is selected by choosing the confinement time of ions in the trap

lons are extracted from an EBIS in pulses of <u>constant charge</u>; one has control over the pulse width





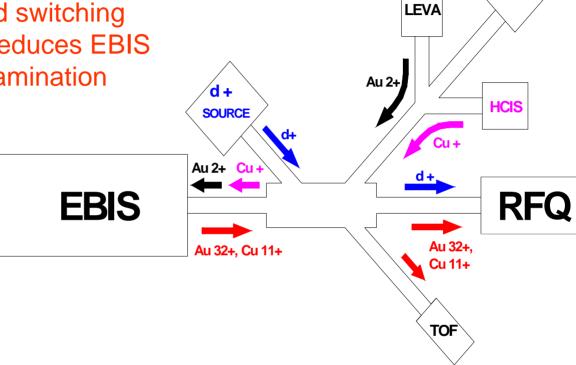






Ion Injection and Extraction from the RHIC EBIS

Injection of "seed ions" from external sources facilitates rapid switching between species and reduces EBIS maintenance and contamination



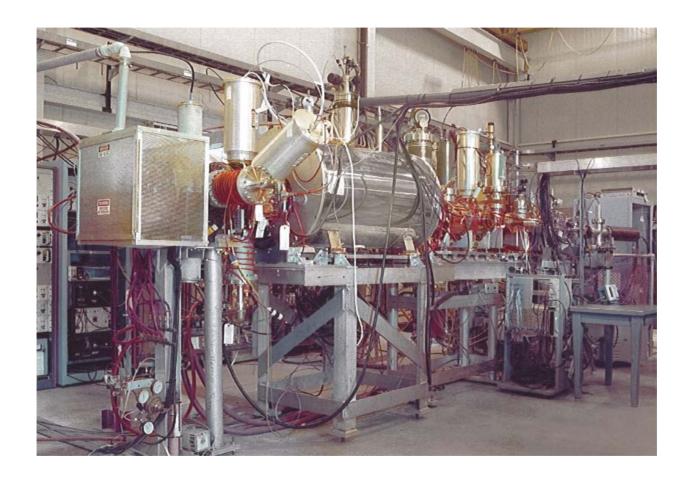
- EBIS Electron Beam Ion Source
- RFQ Radio Frequency Quadrupole Ion Accelerator
- TOF Time-of-Flight Spectrometer
- LEVA Low Energy Metal Vapor Vacuum Arc Ion Source
- HCIS Hollow Cathode Ion Source





Test EBIS









Test EBIS results and RHIC design parameters



	Achieved	RHIC
Ion	Au^{32+}	Au^{32+}
$\mathbf{I_e}$	10 A	10 A (20)
${f J_e}$	~575 A/cm ²	575 A/cm^2
$\mathbf{t}_{\mathrm{confinement}}$	35 ms	35 ms
\mathbf{L}_{trap}	0.7 m	1.5 m
Capacity	0.51×10^{12}	1.1×10^{12}
Au neutralization	70% [*]	50%
% in desired Q	20%	20%
Extracted charge	55 nC	85 nC
Ions/pulse	$1.5 \times 10^9 (Au^{32+})^*$	$3.3 \times 10^9 (Au^{32+})$
Pulse width	10-20 μs	$10-40 \mu s$

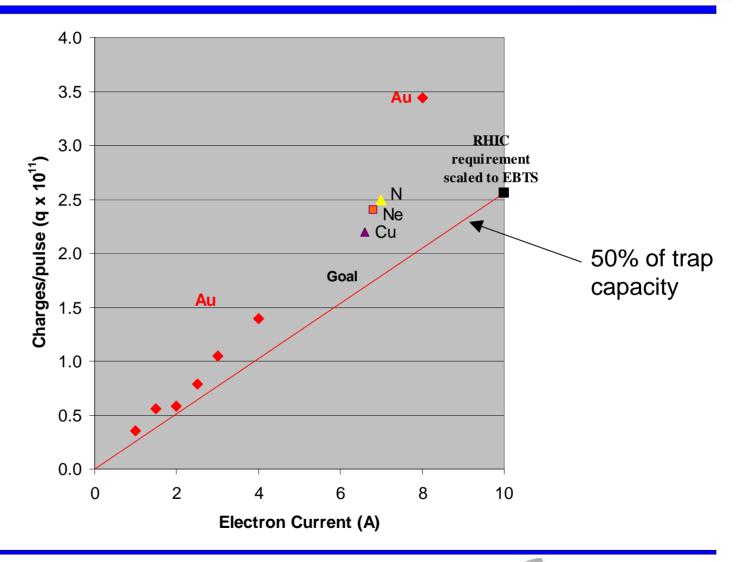
^{*} Estimated result for data with 8A e-beam





Charge extracted from Test EBIS



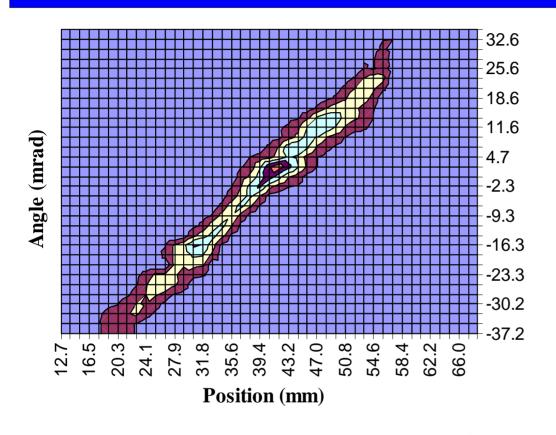






Measured Emittance for a 1.7mA Gold Beam





Emittance of a 1.7 mA extracted beam from EBIS, with Au injection:

 ε (n, rms)= 0.1 π mm mrad.

All charge states, peaked around Au²⁵⁺.

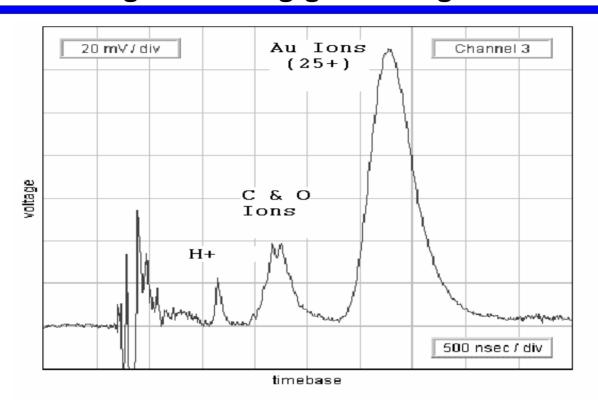
The emittance of light ions from EBIS is expected to be less due to less heating by the electron beam during relatively short confinement times necessary to reach charge states of interest.







Inline Time-of-Flight showing gold charge fraction



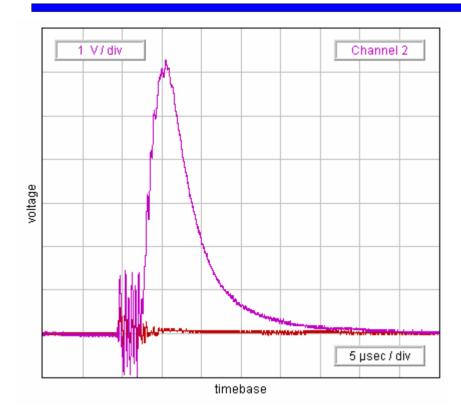
- Full ion beam sampled and collected on Faraday Cup
- I_e= 7A;
- 10 ms confinement
- Au = 83%; C&O = 15%; H = 2%





Test EBIS output after Nitrogen injection from HCIS

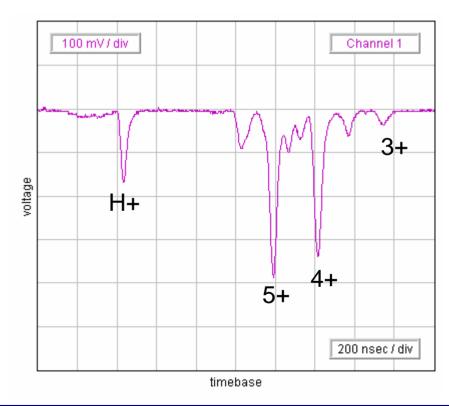




6 mA total current

2.5 x 10¹¹ charges/pulse

 N_2^+ injected from HCIS 3 ms injection, 4 ms confinement I(e) ~ 7A



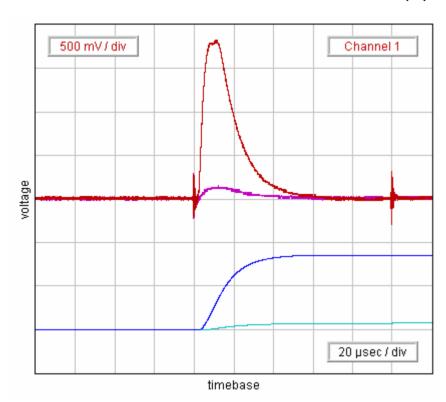


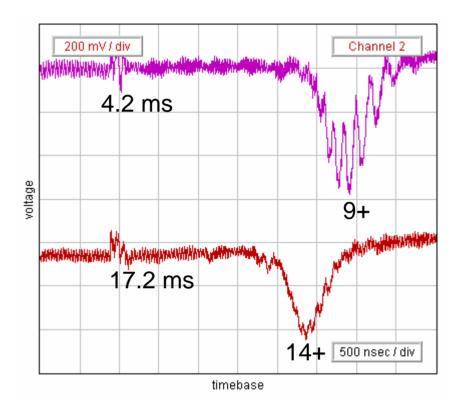


Test EBIS output after Copper injection from HCIS



$$I(e) = 6.6 A,$$





1.8 mA; 2.2x10¹¹ charges/pulse,

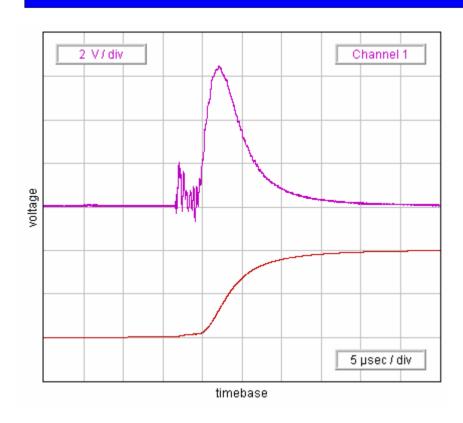
15.3 ms confinement





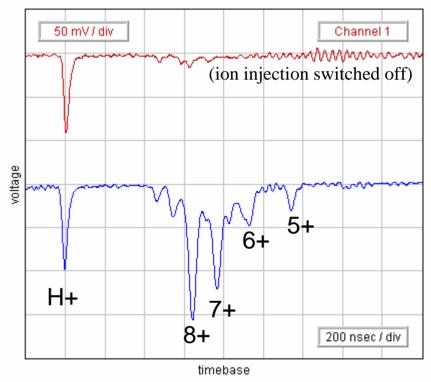
Test EBIS output after Neon injection from HCIS





6.3 mA peak
2.4 x 10¹¹ charges/pulse
18 ms confinement

 $I(e) \sim 6.8 A$



14 ms confinement





R&D



We have defined an R&D plan that will aid us in the design of the Low Energy Beam Transport section and reduce schedule risk during the RHIC EBIS construction. This plan also addresses some recommendations from the January technical review.

R&D using the Test EBIS in FY'05/06:

- Verify Collector design
 - Steps: Build and test RHIC EBIS collector
- Categorize EBIS emittance at final beam energy
 - Steps: Put EBIS on High voltage platform
- Verify LEBT design
 - Steps: Build prototype LEBT and measure emittance at RFQ location





R&D



Additional benefits

- Early test of RFQ on Test EBIS
- Use of collector on the RHIC EBIS
- Gain experience with HV pulsing of platform

Through this R&D, designs will be verified ~ 2 years earlier than with RHIC EBIS, giving time to make changes if necessary.





R&D Schedule



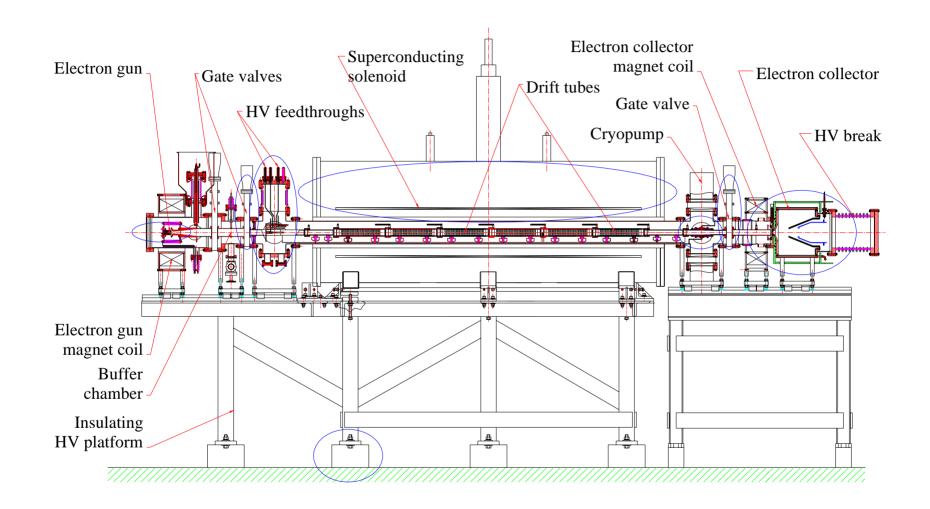
D	_	Task Name		Q3 '05			Q4 '05		Q1 '08		Q2 '06		Q3 '06		Q4 '08
	0	EBIS R&D	Mar	Apr	May	Jun	Jul	Aug Se	p Oct	Nov D	ec Jan	Feb N	far Apr	May Ju	n Jul
• 1						•									
2		LEBT Chambers, lenses, stand				•		_				_	7		
3		LEBT physics design						<u> </u>	_						
4		LEBT detailed design							→						
5	= 1	LEBT money available							•	•					
3		LEBT chamber procurement							- 8						
7		Steerer & ps's							J ₽──						
3		Deflector design							■						
9		Solenoid design							<u> </u>						
0		LEBT stand design							<u> </u>						
1		Procure LEBT feedtroughs								84-					
2		Diagnostics prep							<u> </u>						
3		Diagnostics Diagnostics							***						
4		LEBT chamber								7					
5															
		Steerer/ps's							- 1						
6		Deflectors													
7		Solenoid											1		
8		LEBT stand											1		
9		Feedthroughs								4			1		
0		Assemble & test solenoid									™				
1		Solenoid test													
2		Prepare LEBT diagnostics													
3		LEBT assembly										***************************************			
4		HV Platform work					:		-		_		→ ₁		
5		Controls				•	_						H		
6	77	Platform controls specification						000L							
7															
		Platform controls engineering							•						
	33	Controls procurements								<u>-</u>					
9		Platform controls assembly													
0		Test platform controls													
1		Platform				•	1				•				
2		Platform / EBIS stand design						1							
3		EBIS platform procurements													
4		EBIS platform assembly						60000							
5		Fab EBIS stand & caging													
6		Install EBIS on platform													
7		HV pulsed power supply									_		→		
	77	HV ps design							B000-						
9		HV power supply procurements											11		
10		HV power supply fabrication													
	-												"		
1		Isolation Transformer										-	11		
2	==	Isolation transformer spec & Pi						·					11		
3		Isolation transformer procureme													
4		Electron collector/extractor					•					_	71		
5	<u>- 18</u>	Solenoid coil design					L						11		
6		Finalize collector design					1						11		
7		Insulator spec & PO					J ∰-						11		
8		Collector spec & PO					1						11		
9		Collector procurements					<u>`</u>						11		
0		Oversee collector fabrication / procu					4						11		
1		Insulator procurement					-				4				
2		Test stand hardware procurements											11		
	-												11		
3		Collector test set assembly											11		
	11	Collector ps hardware							-	_			11		
5		Collector ps upgrade								8			11		
		Post-collector transition piece									- ↓ ↓		11		
7		Collector test & analyze											11		
8		Testing											\$\$		
9	1	Full beam tests		1									-		





Schematic of EBIS for RHIC









EBIS Source "requirements"



- 1. Intensity for 1×10^9 Au ions/bunch in RHIC : ~ 3.4×10^9 Au³²⁺ ions/pulse from the source
- 2. No stripping before Booster injection : q/m > 0.16 (Au³²⁺, Si¹⁴⁺, Fe²¹⁺)
- 3. 1-4 turn injection into Booster : pulse width 10-40 μ s (Note 1 & 3 result in a Au³²⁺ current of 1.6 0.4 mA)
- 4. Rep rate : ~ 5 Hz
- 5. Beam species switching: 1 second
- 6. Emittance : $\leq 0.2 \pi$ mm mrad, normalized, rms (for low loss at Booster injection)





WBS Items



- Superconducting Solenoid
- Electron Gun (up to 20A)
- Electron Collector (300kW peak power)
- Drift Tube & Chamber Structures
- Stands and Platform Hardware
- LEBT
- External Injection





RHIC EBIS Superconducting Solenoid (SCS)



Length of the SCS coil: 200 cm Test EBIS: 100cm

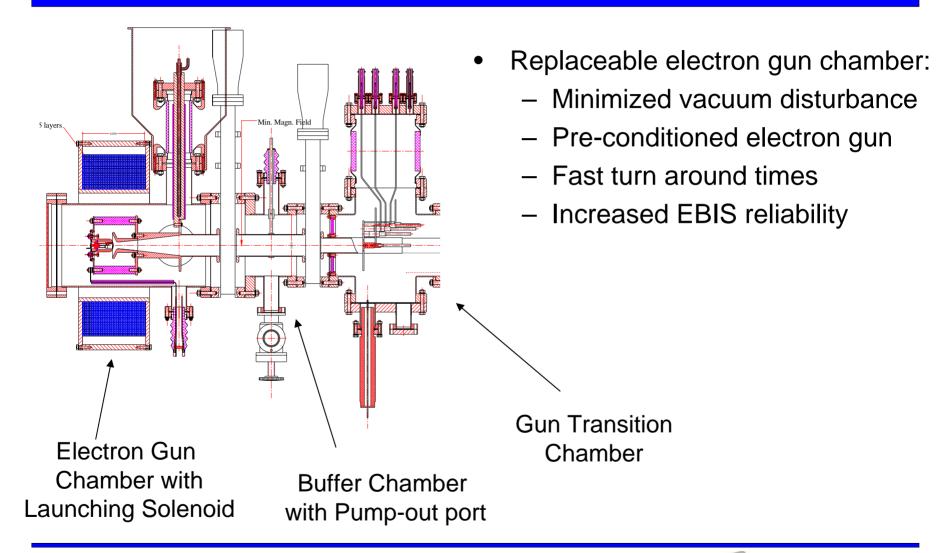
- Magnet field: 6 T Test EBIS: 5T
 - provides the same magnetic compression of a 20 A electron beam as for 10 A beam
 - decreased average power on electron collector
 - increased magnet field in transport region outside solenoid
 - higher ion charge states if necessary
- Warm bore inner diameter: 204 mm (8") Test EBIS: 155mm (6")
 - 1.7 times increased vacuum conductance
 - more room for HV leads
- This item will be provided by a vendor





Gun and gun transition regions









Electron Gun



- The existing 10 A electron gun with IrCe cathode meets the RHIC EBIS requirements, with an estimated lifetime of >20,000 hours.
- The present cathode is actually capable of operating at 20 A with lifetime of 3000-5000 hours.



In order to have a reserve for a possible future increase of the ion beam intensity, we are building the electron gun electrodes and collector with the capability of operating up to 20 A.

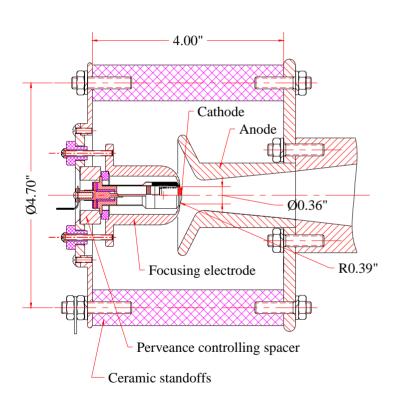




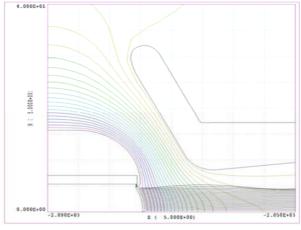
Electron Gun Design

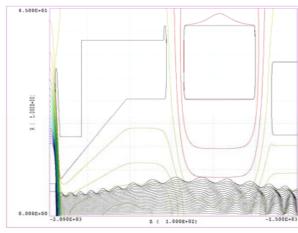


Electron gun



Electron beam transmission from the electron gun. lel=20.5 A, Ua=38.5 kV



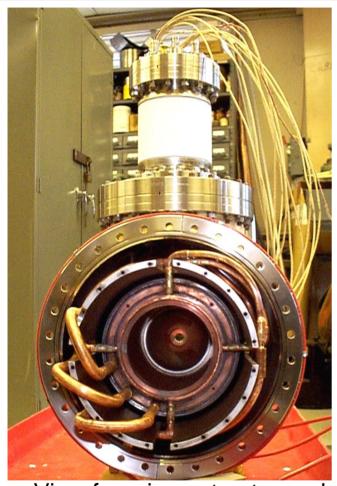






Test EBIS 50kW Electron Collector





View from ion extractor end (extractor not installed)



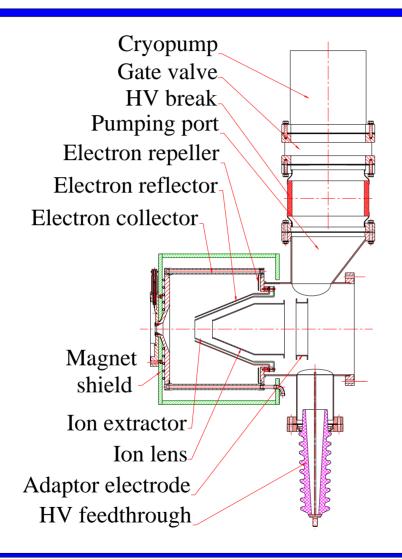
Electron Collector and Vacuum Housing





RHIC EBIS electron collector assembly design





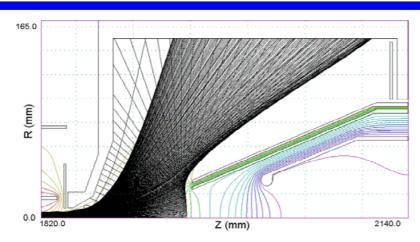
- Designed to dissipate P_{el}= 300 kW peak power
- More uniform distribution of e-beam
- Increased surface area (2300 cm²)
- Calculated max power density on EC surface (for 300 kW): p_{max}= 485 W/cm²
- Outer surface of collector is at atmosphere (no internal cooling lines).



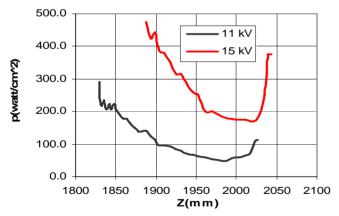


Simulations for 20A, 15keV electron beam

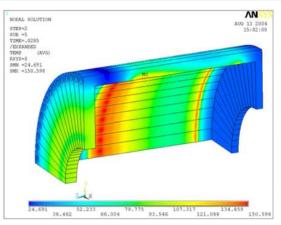




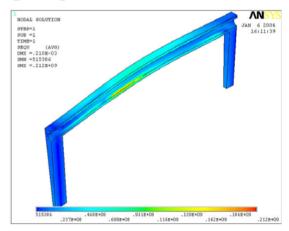
20A electron beam trajectories in EC



Electron beam power density distribution on EC surface



ANSYS simulation of temperature distribution in EC at peak power. 20 A, 15 kV, 50% DC



Von Mises stress distribution at peak power





Electron collector simulation results and status



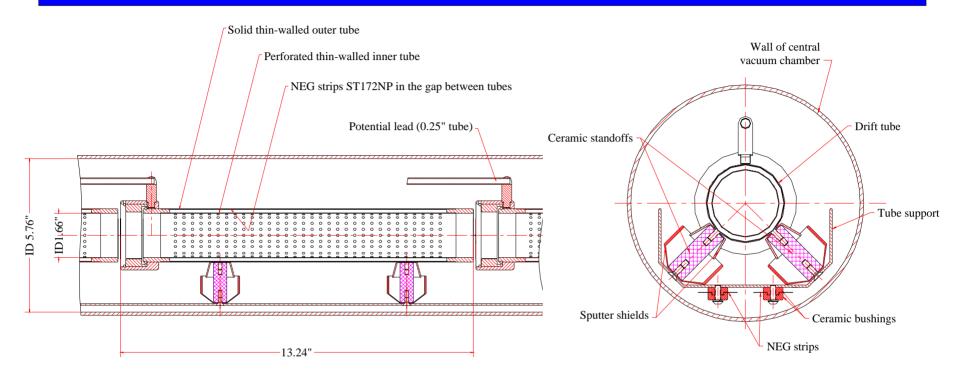
- RHIC EBIS electron collector was designed and simulated for 300 kW electron beam power.
- After analysis of several EC material we selected Brush
 Wellman copper-beryllium alloy Hycon-3, because it has the
 largest margin between the yield stress and the resulting stress.
- ANSYS stress simulations demonstrate, that for 50% duty cycle (50 ms ON, 50 ms OFF) and 15% duty cycle (30 ms ON and 170 ms OFF) the average values of stresses and their amplitudes provide life time before fatigue failure well over 10⁸ cycles.
- The electron collector has had a design review and is expected to be ordered from Brush Wellman in about a month.





Central Drift Tube Structure





Similar to existing Test EBIS drift tube structure.

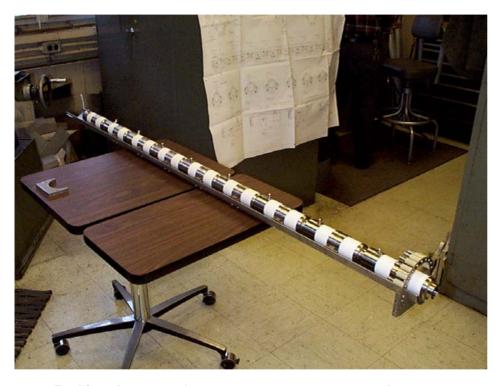
Design in advanced stage, detail for adjustable mounts needs work.





Test EBIS Drift Electrode Structure





 Drift electrode structure spans the length of the central vacuum chamber within the Test EBIS Superconducting Solenoid bore



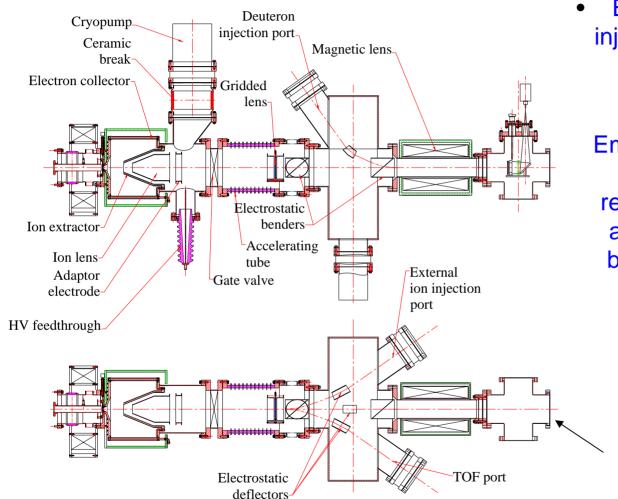
Close-up of electrical leads





LEBT (hardware view)





 Beam switching in the injection line and LEBT is made in electrostatic bender switchyards

Emittance measurements
will be made in a
removable test chamber
at the end of the LEBT
before the RFQ arrives

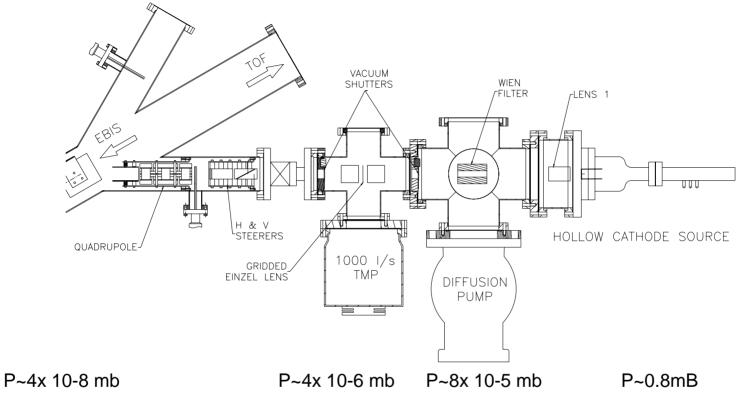
chamber (removable for LEBT attachment to RFQ)





Hollow cathode source pumping and ion optics





 P_{EBIS} ~2x10⁻¹⁰ mb for P_{HCIS} ~1mb, 10ms, 1Hz shutter operation

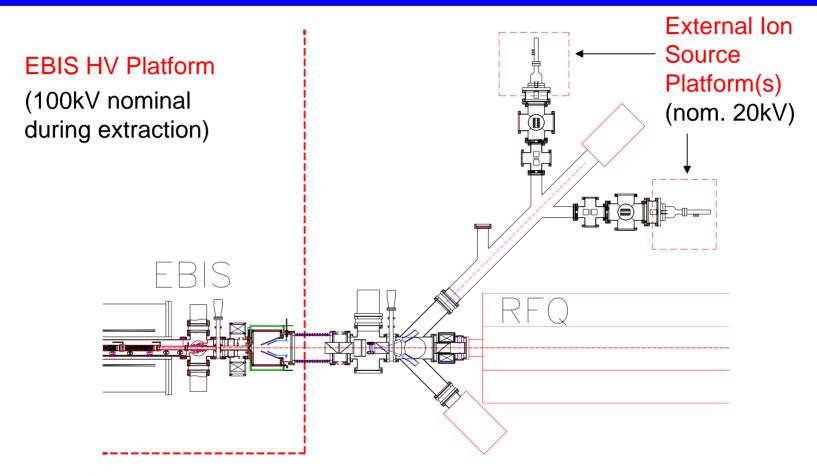
"Seed ions" will be provided from relatively low cost ion sources which have been tested and developed to meet our needs in our laboratory.





LEBT Layout showing External Ion Injectors and HV Platforms





EBIS Platform: 0V during Ion Injection and confinement; 100kV during ion extraction





External sources used for primary ion injection at the Test EBIS





Low Energy Vacuum Arc Source (I. Brown); used very successfully for Au injection



Hollow Cathode Ion Source (HCIS), based on design used on Saclay EBIS.

Discharge current = 0.5 - 4 A
Plasma electrode diameter = 1 mm
V(extraction) ~ 15 kV
Source has produced:

45 μ A of Cu⁺ 130 μ A of Ne⁺ 27 μ A of N₂⁺.

These currents are sufficient for seeding the EBIS trap.





Comments on Schedule



- Components of the RHIC EBIS will be designed, manufactured or procured. Assembly in a temporary location will then start in mid-FY'07.
 - This will allow testing of vacuum and high voltage (no beam testing is planned)
- The EBIS will be moved to its final location as a unit, in Q1, FY'08.





Procurements / fabrication (R&D)



- Full power electron collector (later used on the final EBIS)
- High voltage isolation transformer (later used on the final EBIS)
- High voltage insulating break
- Controls for the EBIS HV platform ps's
- Platform components
- LEBT chambers, solenoid, components
- Prototype pulsed HV power supply





EBIS R&D costs



Estimated Costs

	Direct FY'05K\$						
Description	Mat'l	Labor	Contingency	Total			
R&D	345	383	\$145 (20%)	873			

Costs for the EBIS construction and testing will be presented in the detailed talks tomorrow.



